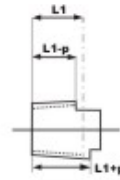


CALIBRADORES DE ROSCA CONICA: NPTF (Dryseal) ANSI B1.20.5



CONICIDAD 1 :16

Medida Nominal		medidas generales					tolerancias de fabricacion				
Ø	Paso	Paso	Ø primitivo	Ø exterior				largos 0/-	Paso +/-	Cono.+ /0	Semiang. < + /-
"	h x 1"	mm	mm	mm				µ	µ	µ	'
1/8"	27	0,9408	9,519	9,957				25	5	7,5	15'
1/4"	18	1,4111	13,906	13,101				25	5	10	15'
3/8"	18	1,4111	15,926	16,584				25	5	10	15'
1/2"	14	1,8142	19,772	20,616				25	5	15	10'
3/4"	14	1,8142	25,117	25,961				25	5	15	10'
1"	11 1/2	2,2087	31,461	32,489				25	7,5	20	10'

Calibre tapon roscado: NPTF (Dryseal) ANSI B1.20.5

Medida Nominal		medidas generales					tolerancias de fabricacion				
Ø	Paso	L1	LT	L1 - p	L1	L1 + p		largos 0/-	Paso +/-	Cono.+ /0	Semiang. < + /-
"	h x 1"	mm	mm	mm	mm	mm		µ	µ	µ	'
1/8"	27	10,0	90	3,631	4,572	5,513		25	5	7,5	15'
1/4"	18	12,5	100	3,669	5,080	6,491		25	5	10	15'
3/8"	18	16,0	118	4,685	6,096	7,507		25	5	10	15'
1/2"	14	16,0	106	6,314	8,128	9,942		25	5	15	10'
3/4"	14	20,0	123	6,796	8,610	10,424		25	5	15	10'
1"	11 1/2	16,0	127	7,951	10,160	12,368		25	7,5	20	10'