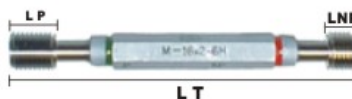


**CALIBRADORES DE ROSCAS METRICAS - REFERENCIA ROSCADA PARA HERRADURA -
NORMA DIN 13 - ISO 1502 ROSCA EXTERIOR Calidad 6g**



Medida Nominal		Medidas Generales				Medidas Nominales			Tolerancias de Fabricacion				
Ø	Paso	LT	LP	LNP	PASO	Ø Primitivo		Ø Exterior	Ø Primitivo 0 / +		Ø Exterior 0/+	Paso +/1	Semiang. < + / -
						pasa	no pasa		pasa	no pasa	pasa		
"	h x 1"	mm	mm	mm	mm	µ	µ	µ	µ	µ	µ	µ	'
2	0.40	77,0	4.0	4.0	0,40	1,721	1,654	1,981	4,5 / 11,5	5 / 12	7	5	28
2.5	0.45	77,0	4.0	4.0	0,45	2,188	2,117	2,480	4,5 / 11,5	5 / 12	7	5	26
3.0	0.50	77,0	4.0	4.0	0,50	2,655	2,58	2,980	4,5 / 11,5	5 / 12	7	5	24
3.5	0.60	78,0	4.5	4.5	0,60	3,089	3,004	3,479	13,0 / 21,0	7 / 15	9	5	21
4.0	0.50	78,0	4.5	4.5	0,50	3,655	3,58	3,980	4,5 / 11,5	5 / 12	7	5	24
4.0	0.70	78,0	4.5	4.5	0,70	3,523	3,433	3,978	13,0 / 21,0	7 / 15	9	5	18
5.0	0.50	80,0	5.0	5.0	0,50	4,655	4,58	4,980	4,5 / 11,5	5 / 12	7	5	24
5.0	0.80	80,0	5.0	5.0	0,80	4,456	4,361	4,976	13,0 / 21,0	7 / 15	9	5	16
6.0	0.75	89,0	6.3	6.3	0,75	5,491	5,391	5,978	13,0 / 21,0	7 / 15	9	5	17
6.0	1.00	89,0	6.3	6.3	1,00	5,324	5,212	5,974	13,0 / 21,0	7 / 15	9	5	14
7.0	1.25	89,0	6.3	6.3	1,00	6,324	6,212	6,974	13,0 / 21,0	7 / 15	9	5	14
8.0	0.75	89,0	6.3	6.3	0,75	7,491	7,391	7,978	13,0 / 21,0	7 / 15	9	5	17
8.0	1.00	89,0	6.3	6.3	1,00	7,324	7,212	7,972	13,0 / 21,0	7 / 15	9	5	14
8.0	1.25	89,0	6.3	6.3	1,25	7,16	7,042	7,972	13,0 / 21,0	7 / 15	9	5	13
9.0	1.00	89,0	6.3	6.3	1,00	8,324	8,212	8,974	13,0 / 21,0	7 / 15	9	5	14
9.0	1.25	89,0	6.3	6.3	1,25	8,16	8,042	8,972	13,0 / 21,0	7 / 15	9	5	13
10.0	1.00	100,0	6.3	6.3	1,00	9,324	9,212	9,974	13,0 / 21,0	7 / 15	9	5	14
10.0	1.25	100,0	6.3	6.3	1,25	9,16	9,042	9,972	13,0 / 21,0	7 / 15	9	5	13
10.0	1.50	100,0	6.3	6.3	1,50	8,994	8,862	9,968	21,5 / 30,5	9 / 18	11	5	12
12.0	1.00	100,0	6.3	6.3	1,00	11,324	11,206	11,974	13,0 / 21,0	7 / 15	9	5	14
12.0	1.25	100,0	6.3	6.3	1,25	11,16	11,028	11,972	21,5 / 30,5	9 / 18	11	5	13
12.0	1.50	100,0	6.3	6.3	1,50	10,994	10,854	11,968	21,5 / 30,5	9 / 18	11	5	12
12.0	1.75	108,0	10.0	10.0	1,75	10,829	10,679	11,966	21,5 / 30,5	9 / 18	11	5	11
14.0	1.00	117,0	8.0	8.0	1,00	13,324	13,206	13,974	13,0 / 21,0	7 / 15	9	5	14
14.0	1.25	117,0	8.0	8.0	1,25	13,16	13,028	13,972	21,5 / 30,5	9 / 18	11	5	13
14.0	1.50	117,0	8.0	8.0	1,50	12,994	12,854	13,968	21,5 / 30,5	9 / 18	11	5	12
14.0	2.00	125,0	12.5	12.5	2,00	12,663	12,503	13,962	21,5 / 30,5	9 / 18	11	5	10
16.0	1.00	117,0	8.0	8.0	1,00	15,324	15,206	15,974	13,0 / 21,0	7 / 15	9	5	14
16.0	1.50	117,0	8.0	8.0	1,50	14,994	14,854	15,968	21,5 / 30,5	9 / 18	11	5	12
16.0	2.00	125,0	12.5	12.5	2,00	14,663	14,503	15,962	21,5 / 30,5	9 / 18	11	5	10
18.0	1.50	134,0	10.0	10.0	1,50	16,994	16,854	17,968	21,5 / 30,5	9 / 18	11	5	12
18.0	2.50	146,0	16.0	16.0	2,50	16,334	16,164	17,958	21,5 / 30,5	9 / 18	11	5	10